

## 100% Carbon Pigment Lightfastness and Tonal Stability

[www.PaulRoark.com](http://www.PaulRoark.com)

9-2010

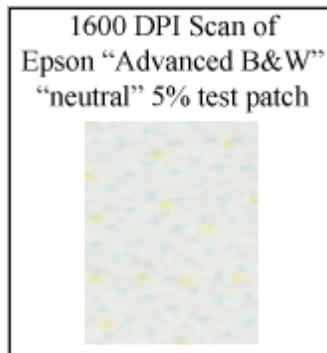
In his book, “Mastering Digital Black and White,” Amadou Diallo writes:

“Not all pigments are created equal. Some are inherently more light-fast than others. The undisputed leader in this regard is the carbon pigment.”<sup>1</sup>

Carbon pigments have been used for writing and imaging for thousands of years and have an excellent history of stability.

Wilhelm Research has noted in its Epson UltraChrome “K3” (2400, 3800, etc.) testing that the black and white prints made with the “Advanced” B&W (“ABW”) mode of printing show significant increases in stability due to the “highly-stable carbon pigment based black ink” replacing the color inks more than when the printer is in RGB mode.<sup>2</sup>

However, the Epson “Advanced B&W” prints still have significant amounts of color inks in them. See the 1600 scan of an Epson 4800 “ABW” print, below.



The goal of moving to carbon printing for B&W appears to be gaining wide acceptance. In an interview with Luminous-Landscape, Mr. Wilhelm noted with excitement the move to carbon printing for monochrome and stated, “Carbon is not affected by light.”<sup>3</sup>

Consistent with this, Wikipedia also states with respect to carbon inks that, “The carbon particles do not fade over time even when in sunlight or bleached.”<sup>4</sup>

---

<sup>1</sup> “Mastering Digital Black and White” at 307. To obtain this book, go to <http://tinyurl.com/ysh9e7>.

<sup>2</sup> See for example, <http://www.wilhelm-research.com/epson/R2400.html> at page 3, top-right box note.

<sup>3</sup> See <http://www.luminous-landscape.com/videos/wilhelm-audio.shtml> audio section 11, “Papers and Inks” at 5 minutes, 50 seconds into the interview.

<sup>4</sup> [http://en.wikipedia.org/wiki/Ink#Carbon\\_Inks](http://en.wikipedia.org/wiki/Ink#Carbon_Inks)

Although most fading is caused by oxidation, “All forms of carbon are highly stable, requiring high temperature to react even with oxygen.”<sup>5</sup>

In an accelerated fade test by a major inkjet pigment manufacturer, its carbon pigments showed themselves to be markedly more lightfast than its color pigments. In this test the pigments were exposed to 400 hours of strong UV-A light. The amount of fading was measured as a percentage of the original density that was retained after the exposure; the higher the percentage retained, the lower the fade rate. The carbon black pigment test sample retained more than 99% of its original density. The color pigments, however, retained from 93% to less than 50% of their original densities.<sup>6</sup>

While not all black inks and pigments are pure carbon, the relatively neutral MIS Associates’ “Ebony” matte black is 100% carbon; there are no color pigments or dyes added.<sup>7</sup> Ebony, as well as Epson MK, MIS PK and Epson K2 PK are the most lightfast pigments I’ve tested.<sup>8</sup>

The only sophisticated third-party testing of MIS Associates’ “Ebony” MK carbon that I’m aware of is by Aardenburg Imaging & Archives.<sup>9</sup> In an ongoing test on Hahnemuhle Photo Rag, the 1800 3-MK carbon pigment sample is ranked as the best inkset tested. While there was minor measurable fade, both the Ebony and the Cone Carbon Sepia PiezoTone inks do substantially better than any of the OEM inksets or dedicated B&W inksets that used color pigments blended in with the carbon.<sup>10</sup> The rate of change in density and color, as measured by delta-e,<sup>11</sup> is not just a minor difference. Compared to other B&W printing approaches, the carbon pigment test prints have a delta-e, particularly in the where tone shifts are most noticeable, that are several to many times better than test images printed with dedicated B&W or OEM inksets that contain with carbon plus color inks. The carbon pigments are appearing to be more stable than the paper itself.

The reason most B&W inkjet approaches use color inks is that dilute carbon inks are warm by nature. Thus, to bring the tone back to a more neutral, modern B&W tone, inks or B&W printing workflows generally contain cyan and magenta (blue) color pigments to offset the warmth of the carbon. Many very good looking B&W prints are, in significant proportion, color prints. A neutralized photo black

---

<sup>5</sup> <http://en.wikipedia.org/wiki/Carbon>

<sup>6</sup> The chart with the results is reproduced at <http://www.paulroark.com/BW-Info/Cabot-LF.jpg>. The full paper is at <http://nanoparticles.org/pdf/Kowalski.pdf> - chart at p. 20. Note that different display conditions and environments may produce different relative fade rates among the color pigments.

<sup>7</sup> Note that all pigmented inks are in a fluid medium or base, and have ingredients attached to the particles or in the base to assist with dispersion and particle suspension.

<sup>8</sup> The dilute carbon inks from MIS have also tested as very lightfast. Note that some forms of carbon may be more lightfast than others.

<sup>9</sup> See <http://www.aardenburg-imaging.com/about.html>. A modest membership fee is required to access the growing and excellent body of fade test data.

<sup>10</sup> See <http://www.aardenburg-imaging.com>

<sup>11</sup> The square root of the sum of the squares of Lab L, A and B.

(PKN) that I designed, for example, contains 40% color inks and 60% photo black. While these color pigments are obvious in scans of Epson ABW prints, such as above, most dedicated B&W inksets have the color pigments mixed into the carbon to hide them. Nonetheless, most of the color weaknesses and artifacts will still be present. Even where seemingly small amounts of color pigments are used, their high gamut gives them a disproportionate impact on image tone.<sup>12</sup>

Using color inks to make B&W images has introduced a number of compromises. Not only do the color inks fade faster and cause undesirable effects like metamerism, but they will also fade at different rates, causing the tones of the prints to drift with age.<sup>13</sup>

Often neutral digital B&W prints made with typical B&W inksets will, over time, slowly shift toward green. The magenta ink has often tested as weaker with respect to indoor lightfastness, whether it's the MIS archival color pigments<sup>14</sup> or the latest Epson Claria "dyes."<sup>15</sup> Thus many B&W inksets have suffered significant trouble with the green shift.<sup>16</sup>

Different display conditions, including, but not limited to, light source, paper base, and atmospheric exposure (gas fade), will cause different color pigments to fade at different rates. An ink designer can mix and match the fade rates of color pigments to limit the tone shifts for a limited set of assumed display conditions. However, not all variables can ever be perfectly compromised, and eventually the color pigments will fade faster than the carbon. As such, the presence of more than one type of pigment makes the print more susceptible to color shifts. Making a "blended" carbon plus color ink that is stable under all circumstances is

---

<sup>12</sup> In addition to the fade-related problems with color inks, there have also been inconsistencies among color ink batches and mixing, differential settling, problems of metamerism, and profiling sensitivity when high gamut color inks need to be precisely and consistently controlled.

<sup>13</sup> The differential fading of the color pigments is much more of a problem with respect to B&W images than color photos because the human eye is very sensitive to slight hue differences in the near-neutral zone.

<sup>14</sup> See <http://www.paulroark.com/BW-Info/MIS-RIT.jpg> (RIT test performed for MIS).

<sup>15</sup> See <http://www.paulroark.com/BW-Info/Claria.jpg>

<sup>16</sup> See the results of Aardenburg-Imaging fade tests or PiezoTone neutral or selenium tone inksets at <http://www.aardenburg-imaging.com/>. Aardenburg Imaging & Archives does the most sophisticated, independent fade testing I know of. Some of the third party B&W inksets might shift to a greenish tone (a negative Lab A) in the equivalent of 15 Wilhelm years, which is only 3.4 years of commercial gallery level lighting. For professionals displaying prints in bright environments, this tone shift might be a serious issue.

probably impossible.<sup>17</sup> That said, when the display conditions are within the design's parameters, the best of the blended inks can be quite stable.<sup>18</sup>

Note also that while some accelerated fade tests suggest specific years of display life, these are only estimates based on lighting and other conditions and assumptions.<sup>19</sup> The amount of light a print actually receives can be orders of magnitude greater than that assumed in most popular "years of display" estimates. Accelerated fade tests have also been criticized for exaggerating the expected lightfastness of images due to a number of technical issues.<sup>20</sup>

"Carbon on cotton" has been a B&W digital printing goal for some time, but in the past we've had to rely on color inks to cool off the warm carbon. That appears to have finally changed with, first, the advent of the 1.5 picoliter printers from Epson,<sup>21</sup> and second, the "Ebony-6" and "Carbon-6" inksets, which run on most Epson printers.<sup>22</sup> Depending on paper choice, 100% carbon print tones can be near neutral with Ebony-based inksets.

With nothing but carbon pigment in the image, we should have not only the most archival inkjet print possible with today's technology but also one that should compare favorably with any B&W medium. For example, the ability to use a cotton paper base that is buffered against acids gives the inkjet medium an advantage over traditional silver prints and other traditional processes, which were and are processed in reactive chemicals and usually do not use a cotton base.

Paul  
[www.PaulRoark.com](http://www.PaulRoark.com)

---

<sup>17</sup> Inks sometimes contain colorants that intentionally fade in a manner that offsets the fading of other ink components. The original MIS FSN neutral inkset that I designed in 2001 used a fast-fading yellow to offset that ink's tendency to warm with time. While that inkset succeeded to a certain extent (see for example discussion at <http://tech.groups.yahoo.com/group/DigitalBlackandWhiteThePrint/message/13818>, fade test results also posted at [http://www.paulroark.com/BW-Info/300\\_Fade\\_FS-N\\_FS.jpg](http://www.paulroark.com/BW-Info/300_Fade_FS-N_FS.jpg)) it turned out that different papers needed different mixes to be stable.

<sup>18</sup> See <http://www.aardenburg-imaging.com/> and the HP Z3100 neutral test results. Some of Hewlett Packard's patents disclose methods used to balance a neutral gray ink. See, for example, their 2008 patent reproduced at <http://www.paulroark.com/BW-Info/HPpat7452415.pdf>. Presumably these concepts are incorporated in their latest Vivera inkjet pigments. See also <http://www.faqs.org/patents/app/20090025601>.

<sup>19</sup> See Aardenburg-Imaging light level tables, included in the individual test at <http://www.aardenburg-imaging.com/>

<sup>20</sup> An article on the Golden Paints website notes, for example, "...reported rates of reciprocity failure suggest accelerated tests can overstate expected lightfastness results anywhere from 40% to as high as 1000% ..." <http://www.goldenpaints.com/justpaint/jp14article2.php>

<sup>21</sup> See <http://www.paulroark.com/BW-Info/R1800.htm> for the R1800 "3-MK" workflow. The Epson 1400 also supports both concentrated and dilute Ebony inkset workflows. See, for example, <http://www.paulroark.com/BW-Info/Eb1400.pdf>.

<sup>22</sup> See <http://www.paulroark.com/BW-Info/Ebony-6.pdf> for Ebony-6, and <http://www.paulroark.com/BW-Info/Ink-Mixing.pdf> for the generic, Carbon-6 ink mixing.